



140° Point Uncoated



140° Point AlTiN Coated

Carbide N/C Spotting, 140° Point

Drill Size	Decimal Equiv	OAL	Length of Cut	Shank ø	Uncoated Part #	AlTiN Coated Part #
1/8	.1250	2	1/4	1/8	RD22008	RD47508
3/16	.1875	2	3/8	3/16	RD22012	RD47512
1/4	.2500	3	3/8	1/4	RD22016	RD47516
3/8	.3750	4	1/2	3/8	RD22024	RD47524
1/2	.5000	4	3/4	1/2	RD22032	RD47532
5/8	.6250	4	1	5/8	RD22040	RD47540
3/4	.7500	4	1	3/4	RD22048	RD47548

Tolerances
+0.0000, -.0005



145° Point AlTiN Coated

Carbide N/C Spotting, 145° Point

Drill Size	Decimal Equiv	OAL	Length of Cut	Shank ø	AlTiN Coated Part #
3.00MM	.1181	38	16	3.0	RDH5200
1/8	.1250	1-1/2	5/8	1/8	RDH5201
6.00MM	.2362	51	19	6.0	RDH5000
1/4	.2500	2	3/4	1/4	RDH5202
5/16	.3125	2-1/2	3/4	5/16	RDH5203
8.00MM	.3150	64	19	8.0	RDH5001
3/8	.3750	2-1/2	1	3/8	RDH5204
10.00MM	.3937	70	25	10.0	RDH5002
12.00MM	.4724	76	25	12.0	RDH5003
1/2	.5000	3	1	1/2	RDH5205
5/8	.6250	3-1/2	1-1/4	5/8	RDH5206
16.00MM	.6299	89	32	16.0	RDH5004

Size	Tolerance in Inch	
	Drill ø (m7)	Shank ø (h6)
.1182-.2362	+0,-.00047	+0,-.00031
.2363-.3937	+0,-.00059	+0,-.00035
.3938-.6250	+0,-.00071	+0,-.00043

Size	Tolerance in Metric	
	Drill ø (m7)	Shank ø (h6)
3.01-6.0	+0,-.012	+0,-.008
6.01-10.0	+0,-.015	+0,-.009
10.01-16.0	+0,-.018	+0,-.011



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